

# FORTISTONE IBA AGGREGATE FILL SPECIFICATION

IBA Aggregate that is classified as IBA Aggregate Fill must meet  
Fill Specification for Highway Works, Series 600:1A.



## GRADING LIMITS

Gradings are to be carried out weekly  
(every 7 production days), in accordance  
with BS EN 933-1 and the grading limits  
in SHW Series 600:1A.

**TABLE 6/2**  
**GRADING**  
**REQUIREMENTS**  
**FOR ACCEPTABLE**  
**EARTHWORKS**  
**MATERIALS OTHER**  
**THAN CLASSES**  
**6F4, 6F5 AND 6S**

BS sieve size	Cumulative % by mass passing
300mm	100
125mm	95-100
63 micron	0-15

## OTHER TEST RESULTS TO BE DECLARED

Other relevant tests mentioned in SHW Series 600:1A should be carried out within the frequencies and limits described. These are summarised in the table below.


Test	Standard No.
Grading (PSD)	BS 933-1
Uniformity Coefficient	BS 933-1
pH Level	
Water Soluble Sulphate (WSS)	BS 1744-1
Total Sulfur (TS)	BS 1744-1
Acid Soluble Sulphide (ASS)	BS 1744-1

## CE MARKING

A CE Mark is not currently required by EU Regulation 305/2011 and the Construction Products Directive, as SHW Series 600:1A is not a harmonised European standard.

Spec 004 Fortistone Fill 1A  
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